

**Part Number:** S-M109R-SMUG  
**Description:** Smuggler Saddle  
**Fitment:** 2006-2009 Suzuki Boulevard M109 R  
**Revision:** 1



Tools Required	Parts List
10mm socket or Combination wrench 5mm Allen wrench 4mm Allen wrench Loctite® or similar	2 6m x 1" x 30 Hex head bolts 2 6mm Chrome flat washers

**NOTE:** We recommend the use of Loctite® or other threadlock compound when assembling parts on your motorcycle.

1. Remove your stock seat or Corbin saddle from your motorcycle.
2. Remove the stock rear cowl or Corbin rear saddle by removing the two allen bolts and washers securing the cowl or saddle to the bike with a 5mm Allen wrench (*Figure 1*).



**NOTE:** You will not be reusing these bolts.

3. Remove the bolts on the rear fender, using a 4mm Allen wrench (*Figure 2*).
4. Install the smuggler by first putting the smuggler into position, open up the smuggler door and secure from the inside, using the stock bolts you removed from the rear fender (*Figure 3*). Do not tighten the bolts yet.
5. Secure the smuggler front bracket to the bike with the provided 6mm x 1" x 30 hex head bolts and 6mm washers (*Figure 4*). Use Loctite® and tighten to 10 ft. lbs.
6. Go back and tighten the bolts in step 4 (*Figure 3*).



7. Reinstall the stock seat or Corbin Saddle.



*Enjoy!*

Questions? Give us a holler...  
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