

Part Number: S-C109-8-BAG

Description: Saddlebags

Fitment: 2008-1009 Suzuki Boulevard C109 R

Revision: 1



Tool Required	Parts List
8mm Allen wrench 5mm Allen wrench 5/32" Allen wrench 10mm Socket wrench 14mm Socket wrench 5/8" wrench 9/16" wrench	1 Right mounting bracket 1 Left mounting bracket 1 Rear fender bracket 2 #P11020 7/16" x 3/4 x 5/8" Spacers 2 #P10773 7/16" x 3/4 x 1/2" Spacers 4 Stainless steel studs 6 3/8" x 16 Chrome acorn nuts 6 3/8" Lock washers 6 3/8" Flat washers

NOTE: We highly recommend using a medium strength thread lock product, such as Loctite®, on all of the bolts when installing your Corbin Saddlebags.

NOTE: Seat has been removed for clarity of the bag installation. You DO NOT need to remove your saddle to install your Corbin saddlebags.

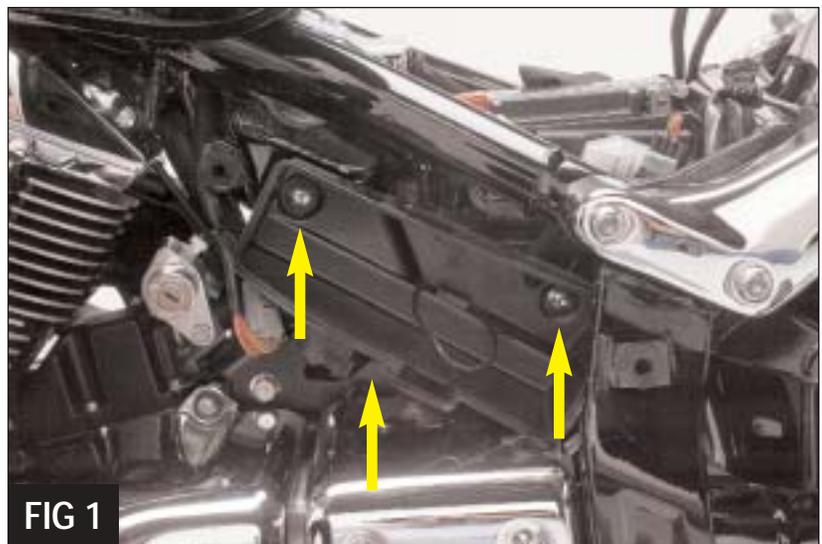
1. Using your ignition key, remove your left side cover to gain access to your tool box.

2. Remove your tools from the tool box, then remove the two screws on the inside of the tool box and the one on the outer part of the tool box (*Figure 1*).

NOTE: Make note of which bolts go into each position because two of the bolts have a shoulder built onto them.

3. Remove the tool box.

4. With the tool box out of the way, remove the two bolts on the passenger foot peg mounting bracket, using a 14mm wrench (*Figure 2*).



5. Place the Corbin bracket behind the foot peg bracket (*Figure 3*) and reinstall it into its original position, securing with the stock bolts. Use Loctite® and DO NOT tighten yet.



6. Using a 8mm Allen wrench, remove the two bolts on the chrome fender struts (*Figure 4*) and replace with the stainless steel studs, spacers and flat washer.



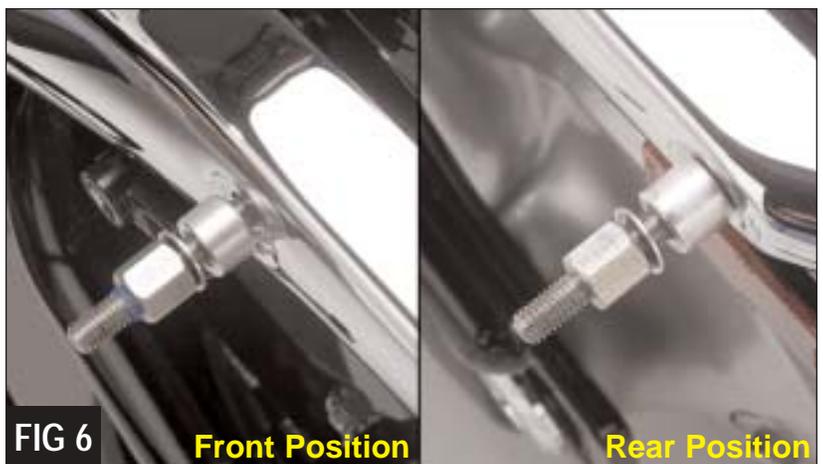
A) If you are using the Suzuki Boulevard sissy bar assembly or the Corbin trunk box assembly, install the studs (with washers) directly through the mounting bracket, then the spacers between the bracket and the fender strut (*Figure 5*). Use spacer #P11021 (large) in the rear position and spacer #P11022 (small) in the front position or you can use the spacers that came with your sissy bar assembly. Use Loctite® and tighten to 18-20 ft. lbs.



B) If you are NOT using the sissy bar or trunk box assembly, apply the provided spacers, flat washers and stainless steel studs to the fender strut (*Figure 6*). Making sure you use spacer #P11020 (large) in the rear position and spacer #P10773 (small) in the front position. Use Loctite® and tighten to 18-20 ft. lbs.

NOTE: The spacers for the sissy bar / trunk box assembly are different than the spacers you use if you do not use the sissy bar / trunk box assembly.

7. Using a 10mm wrench, remove the two nuts holding the license plate mounting bracket on the inside of the fender (*Figure 7*).



8. Install the Corbin bracket behind the fender and license plate bracket and secure with the stock nuts and washers (*Figure 8*). Use Loctite® and tighten to 8 ft. lbs.

9. If using a sissy bar or trunk box, remove the cap on the saddle bag by unscrewing the two 1/4" x 20 Allen bolts (*Figure 9*).

10. Carefully line up the bag into place, positioning it in the the bottom location first, then align the two top mounting holes. Slip the bag onto the studs completely and secure finger tight with the provided flat washer, lock washer and chrome acorn nut (*Figure 10*).

NOTE: The bottom mounting bracket hasn't been tightened yet, so you may need to adjust it in order to align the two top mounting holes.

11. Next, secure the rear mount with a flat washer, lock washer and 8mm Allen bolt, using a 5mm Allen wrench (*Figure 10*).

12. Once all four locations are aligned, you can tighten them to 8 ft. lbs. Don't forget to use Loctite®.

13. Go back and tighten the bolts on the foot peg mounting bracket to 18-20 ft. lbs.

14. Reinstall the toolbox and side cover.

15. On the right side, remove the side cover.

NOTE: The right side cover is held on by rubber grommets. Just give it a little pressure to pull off.

16. Remove the two bolts on the passenger foot peg mounting bracket, using a 14mm wrench

17. Repeat steps 5-13.

Remember: When loading small, heavy objects in the bags (like disc locks) place them in carefully and load as close to the centerline of the bike as possible. If you "throw" such items into the bags, you can cause stress cracks on the outside of the saddlebags.

Questions? Give us a holler...
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