

Part Number: GSX13R-BAG

Description: Beetle Bag set

Fitment: Suzuki GSX 1300-R "Hayabusa"

Revision: 2



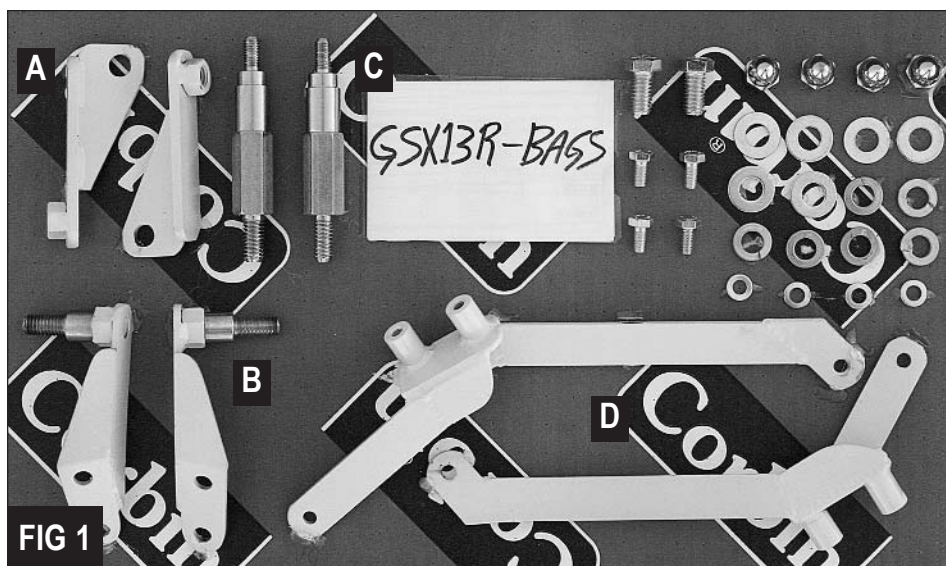
Tools Required	Parts List
4mm Hex Key (Allen wrench) 5mm Hex Key Phillips head screwdriver Small screwdriver or pick 10mm, 12mm & 14mm socket 10mm & 12mm combination wrench 16mm Deep socket or Combination wrench	2 Corbin muffler brackets (Figure 1, A) 2 Corbin Lower brackets (Figure 1, B) 2 Stainless steel studs (Figure 1, C) 2 Inner fender support brackets (Figure 1, D) 4 m6 x 12 Hex Head bolts 4 m6 Flat Washers 2 3/8 x 16 x 3/4 Hex Head bolts 6 3/8 Flat Washers 6 3/8 Split Lock Washers 4 3/8 x 16 Chrome Acorn nuts

NOTE: We recommend the use of a thread lock product such as Loc-tite® when assembling parts on your motorcycle.

1. The first order of business is going to be to remove your tail section. You may wish to refer to your service manual for assistance in this procedure.

- Remove front & rear seat
- Remove bungy bolts (2 per side)
- Remove grab rail
- Remove front 2 (4mm allen) bolts from tail section
- Remove 2 rubber bumpers from under the rear seat
- Remove 8 plastic "pop" fasteners from under the tail section (release them by pushing center button in w/ pick)
- Unhook seat release cable from latch
- Unplug taillight & remove tail section
- Remove side reflectors from inner fender

2. Still with me? Take a good look at Figure 2 and install the muffler brackets. You will locate the bracket to the inside of the peg hanger between the washer and existing nut. Leave slightly loose and rotate it down until bag is installed. Repeat on other side.



3. Using your powers of deduction, determine which fender support bracket goes on each side. Look at Figure 3 for a clue. Notice the brackets are quite different and the threaded sockets point down to the holes formerly occupied by your reflectors. Mount the right side as shown using the stock nuts, but don't tighten it yet.

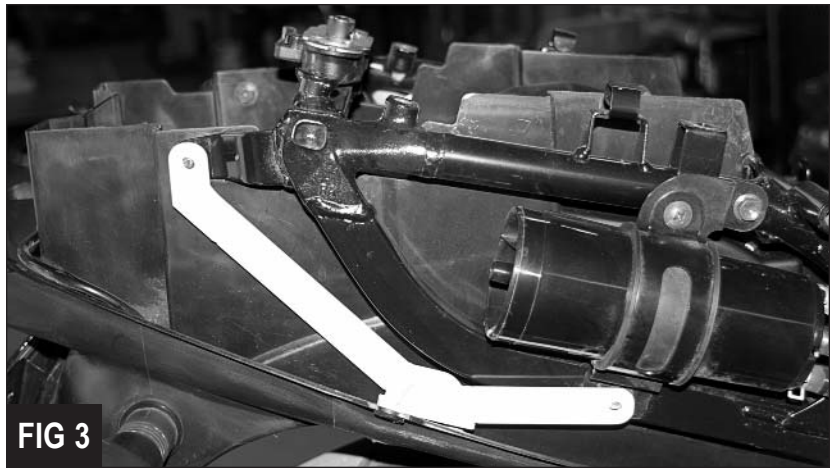


FIG 3

4. Now mount the fender support bracket on the left side of your bike into the positions shown in Figure 4. Mount it UNDER the wiring and use the stock hardware that is already in place. Don't tighten this one yet either.



FIG 4

5. Now take a gander at Figure 5 and install the lower brackets as shown. Again you're going to have to use your head to determine which is left and right, they should angle toward the rear of the bike with stud pointed OUT. Use the included hardware (m6 x 12 bolts with flat washers) and mount to the sockets of the fender support brackets that you just finished installing.

6. Go back and tighten all of the hardware that secures the fender support brackets that you left loose in steps 3 and 4.

7. OK, now put your tail section back on reusing all of the stock hardware except the larger of the bungee bolts. Use our stainless steel studs in place of the bungee bolts as shown in Figure 6.

8. Reinstall your handrail if you choose. Our bags will work either way.

9. Now for the moment of truth. Slip the bags onto the mounting studs being patient and taking care not to scratch them. Secure finger tight with a 3/8 flat washer, lock washer and chrome acorn nut.

10. Rotate the muffler bracket up to the bag and secure the bag with a 3/8 x 16 x 3/4 bolt with lock washer and flat washer. Tighten securely.

11. Tighten the acorn nuts from step 9 and the muffler brackets from way back in step 2... and then you're done.



FIG 5



FIG 6

Questions? Give us a call!
800-223-4332
daytona@corbin.com