

Part Number: HD-FLH-BAGSET

Description: Saddlebags, Rear Fender, Taillight & Side Covers

Fitment: Harley-Davidson FLH, Tour Glide, Street Glide, Road King

Revision: 1

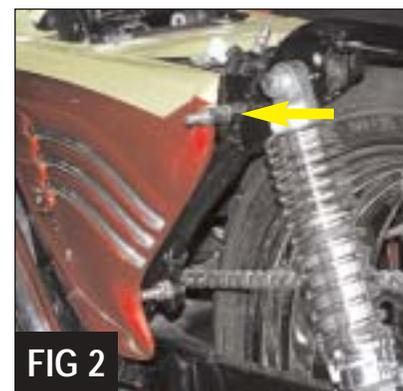


Tool Required	Part List	
7/16" combination wrench	1 #A00939 Right Exhaust Hanger	8 3/8" Chrome Acorn Nuts
1/2" combination wrench	1 #A00940 Left Exhaust Hanger	8 3/8" Chrome Lock Washers
9/16" combination wrench	1 #A00131 Right Fender Support Bracket	8 3/8" Chrome Flat Washers
5/8" combination wrench	1 #A00132 Left Fender Support Bracket	4 6mm Chrome Flat Washers
3/16" Allen wrench	4 #P00193 Bag Mounting Studs	17 5/16" Chrome Flat Washers
T45 torx bit	2 #P00197 Bag Mounting Studs	2 5/16" x 18 x 1" Flathead Cap Screws
	2 #P11095 Bag Mounting Studs	6 5/16" x 18 x 3/4" Hex Head Bolts
	2 5/16 x 18 Nylock Nuts	1 #P10748 Fender Rod
	4 5/16 x 18 x 1-1/2 Hex Head Bolts	
Parts Required		
Samson Exhaust - #FL2-705		

NOTES: We recommend the use of a thread lock product such as Loctite® when assembling parts on your motorcycle.

You may wish to refer to your H/D service manual at times during this installation.

1. Remove your stock seat, saddle bags, rear fender, side covers and ONLY the slip on ends of your exhaust pipes.



2. Start by installing the supplied #P00193 bag mounting stud and 5/16" flat washer on the bottom of the frame and secure with a 5/16" flat washer and nylock nut. Tighten to 8 ft. lbs. (Figure 1)



3. Install the supplied #P00197 bag mounting stud and 3/8" flat washer on the top of the frame. Use Loctite® and tighten to 8 ft. lbs. (Figure 2)

4. Repeat on the other side.

5. Slide the fender over the tire, being careful not to scratch the paint finish while sliding it into place. (Figure 3)



6. Install the fender support bracket (#A00131-Right and #A00132-Left) between the fender and the frame. Secure with the supplied 5/16" x 18 x 1-1/2" hex head bolts and 5/16" flat washer. Use Loctite®, but DO NOT TIGHTEN YET! (Figure 4)

7. Secure the top of the frame to the fender using the supplied 5/16" x 18 x 3/4" hex head bolt and 5/16" flat washer. Use Loctite®, but DO NOT TIGHTEN YET! (Figure 5)

8. Repeat on the other side.

9. Tighten all bolts, starting with the bolt on the top of the frame, then on the fender support bracket. Tighten to 5 ft. lbs.

10. Install the stock chrome fender strut onto the fender support bracket, using the supplied 5/16" x 18 x 3/4" hex head bolts and 5/16" flat washers. DO NOT TIGHTEN YET! (Figure 6)

11. Install the Corbin exhaust hanger onto the fender strut using the stock bolts, washers and nylock nut. Snug it up, but do not tighten yet because you may need to adjust them. (Figure 7)

12. Slide the support rod through the fender and secure it to the exhaust hanger with the supplied 5/16" x 18 x 1" flathead cap screws. Snug it up, but do not tighten yet. (Figure 8)

13. Repeat on the other side.

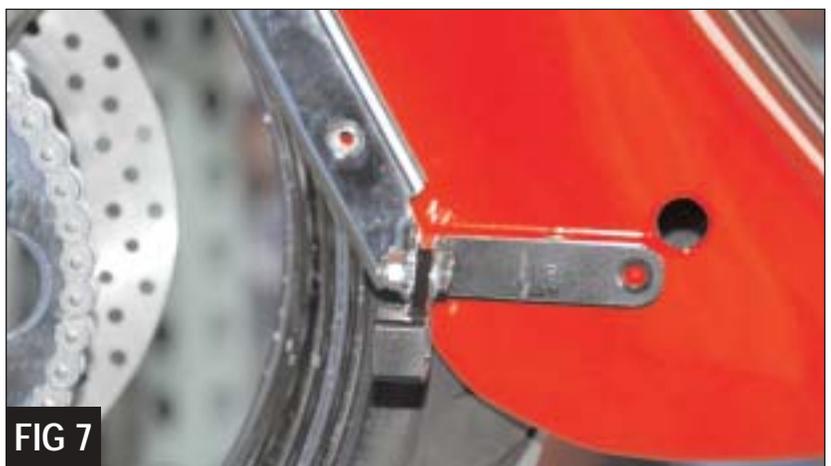
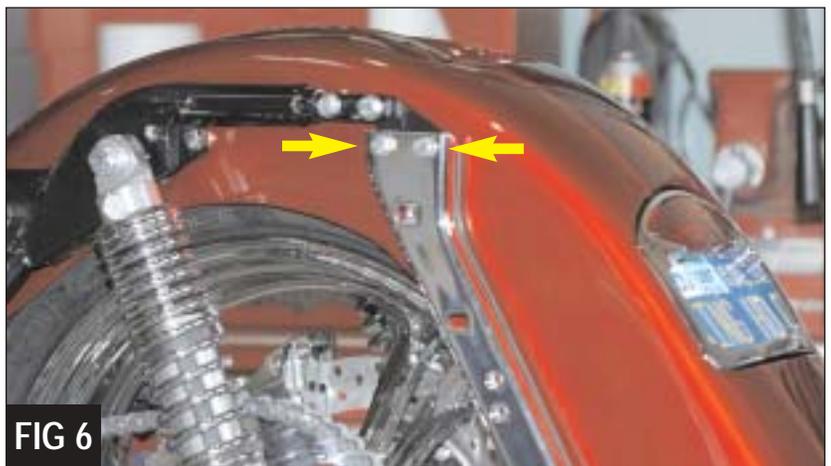
14. Tighten the flathead cap screws on the rod, making sure that the rod is centered in the hole on the fender and tighten to 10 ft. lbs.

15. Tighten the hex head bolts on the top of the fender strut to 10 ft. lbs.

16. Tighten the bolts on the exhaust hanger to 10 ft. lbs.

NOTE: Before tightening the bolts, make sure the gap between the fender strut and fender are the same on both sides.

17. Reinstall the rubber stabilizer and plate. (Figure 9)



18. Secure the fender strut with the supplied #P00195 bag mounting stud with flat washer in the top hole and a #P00193 bag mounting stud with flat washer in the bottom hole. Tighten to 6 ft. lbs. (Figure 10)

19. Install Bassani's exhaust pipe in the same fashion as the stock units reusing the original hardware.

20. Install the side covers by aligning the three pins on the side cover to the three holes on the frame. Catch bottom pin first, then push into place. (Figure 11)

21. Mount the saddlebag onto the four studs and secure with the supplied flat washer, lock washer and chrome acorn nut. Use Loctite® and tighten to 8 ft. lbs. (Figure 12)

22. Repeat for the other side of the bike.

23. Assure all bolts have been tighten and go enjoy the ride.



FIG 9

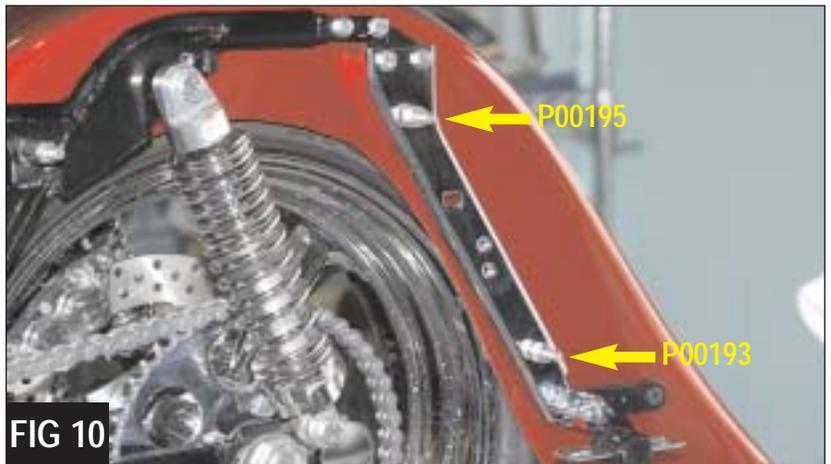


FIG 10



FIG 11

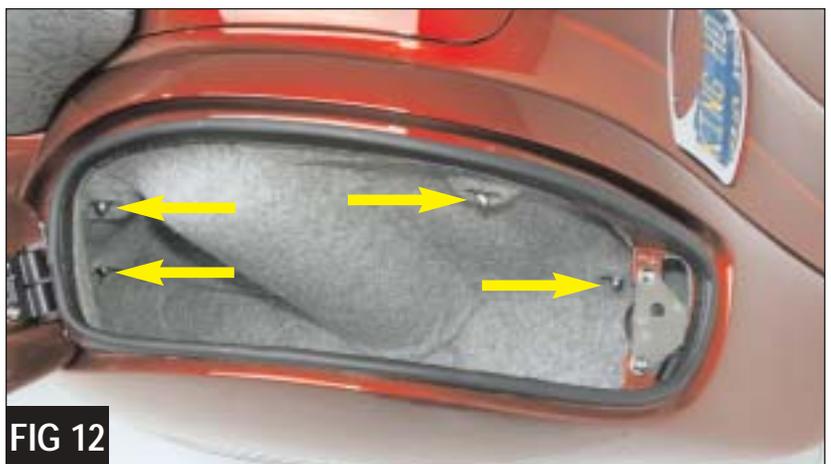


FIG 12

Questions? Give us a holler...
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